

جامعة البلغاء التطبيقية

# Curriculum for Associate Degree Program in Metal Machining Technology Specialization

The curriculum of associate degree in **"Metal Machining Technology"** specialization consists of (72 credit hours) as follows:

Serial No.	Requirements	Credit Hours
First	University Requirements	12
Second	Engineering Program Requirements	17
Third	Specialization Requirements	43
	Total	72



3009/2008 بهذه الخطة الدراسية اعتباراً من بداية العام الجامعي 2009/2008



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#### The curriculum of associate degree in Metal Machining Technology Specialization

First: University requirements (12 credit hours) as follows:

Course No. Course Title		Credit	Weekly Contact Hours		Proroquisito
Course No.	Course The	Hours	Theoretical	Practical	Prerequisite
22001101	Arabic Language	3	3	-	
22002101	English Language	3	3	-	
21901100	Islamic Culture	3	3	_	
21702101	Computer Skills	3	1	4	
	Total	12	10	4	

Second: Engineering program requirements (17 credit hours) as follow:

Course	Course Title	Credit	Weekly Cont	tact Hours	Prerequisite
No	Course Thie	Hours	Theoretical	Practical	1 lei equisite
20201111	Engineering Workshops	1	-	3	-
20204111	AutoCAD	2	_	6	_
20506111	Occupational Safety	2	2	-	-
21301111	General Mathematics	3	2	2	_
21302111	General Physics	3	2	2	-
21302112	General Physics Laboratory	1	-	3	-
21702111	Communication Skills and Technical Writing	3	2	2	22002101
20201121	Engineering Materials	2	2	-	-
	Total	17	10	18	



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Course	<b>Course Title</b>	Credit	Weekly Cont	tact Hours	Duouoguisito
No.	Course little	Hours	Theoretical	Practical	- Prerequisite
20301111	Electricity and Electronics	2	2	0	21302111*
20301112	Electricity and electronics Laboratory	1	0	3	20301113*
20207121	Mechanics	3	3	0	21302111
20203121	Methods of Measurements	2	2	0	
20203122	Methods of Measurements Lab.	1	0	3	20203121*
20209111	Thermal Engineering	3	3	0	21302111*
20209112	Thermal Engineering Laboratory	1	0	3	20209111*
20204211	Mechanical Drawing	2	0	6	20204111
20202113	Manufacturing Processes	2	2	0	
20202114	Manufacturing Processes Workshops	1	0	3	20202113*
20202121	Machining Technology 1	2	2	0	
20202122	Machining Technology 1 Workshops	2	0	6	20202121*
20202221	Machining Technology 2	2	2	0	20202121
20202222	Machining Technology 2 Workshops	2	0	6	20202221*
20202231	Design and Manufacturing of Molds	3	3	0	20202221
20202232	Design and Manufacturing of Molds Workshops	2	0	6	20202231*
20203231	Forging and Welding Technology	2	2	0	
20203232	Forging and Welding Technology Workshops	1	0	3	20203231*
20201271	Metallurgical Heat Treatment	2	2	0	20209111
20201272	Metallurgical Heat Treatment Laboratory	1	0	3	20201271*
20202291	Training**	3	0	-	-
20202292	Project	3	0	-	-
	Total	43	25	42	

### Third: Specialization Requirements (43 credit hours) as follows:

\*-Co-requisite

\*\* Equivalent to 280 training hours

and the set of the

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# Guiding Plan First Year Second S Name Credit Course Hawre ID Course

	First Semester		Second Semester		
Course ID	Course Name	Credit Hours	Course ID	Course Name	Credit Hours
22001101	Arabic Language	3	20209111	Thermal engineering	3
21302111	General Physics	3	20209112	Thermal Engineering Lab	1
21302112	General Physics Lab	1	22002101	English Language	3
21702101	Computer Skills	3	20207121	Mechanics	3
21301111	General Mathematics	3	20204111	AutoCAD	2
20201121	Engineering Materials	2	20506111	Occupational Safety	2
21901100	Islamic Culture	3	20202111	Manufacturing Processes	2
			20202112	Manufacturing Processes Workshops	1
			20201111	Engineering Workshops	1
	Total	18		Total	18

Second Year					
Third Semester			Fourth Semester		
Course ID	Course Name	Credit Hours	Course ID	Course Name	Credit Hours
20204211	Mechanical Drawing	2	20202231	Design and Manufacturing of Molds	3
20203121	Methods of Measurements	2	20202232	Design and Manufacturing of Molds Workshops	2
20202121	Machining Technology 1	2	20202291	Training	3
20203122	Methods of Measurements Lab.	1	20202292	Project	3
21702111	Communication Skills and Technical Writing	3	20202221	Machining Technology 2	2
20203231	Forging and Welding Technology	2	20202222	Machining Technology 2 Workshops	2
20203232	Forging and Welding Technology Workshops	1	20201271	Metallurgical Heat Treatment	2
20301111	Electricity and Electronics	2	20201272	Metallurgical Heat Treatment Lab.	1
20301112	Electricity and electronics Lab	1			
20202122	Machining Technology 1 Workshops	2			
Total 18			Total	18	

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# Brief Course Description for Associate Degree in Engineering Program Specializations *University Requirements*

<b>Course Title</b>	Course No	Credit Hours ( Theoretical /Practical)
Arabic Language	22001101	3 (3-0)
المختلفة: الصوتية، والصرفية، والنحويــة، قة: قرآنية ، وشعرية، وقصصية ، من بينها أدبيا؛ تنمية الذوق الجمالي لــدى الطــلاب	والبلاغية، والمعجمية، والتعبيريا	
English Language	22002101	3 (3-0)

English 1 is a general course. It covers the syllabuses of listening, speaking, reading, writing, pronunciation and grammar, which are provided in a communicative context. The course is designed for foreign learners of the English language, who have had more than one year of English language study. The extension part would be dealt with in the class situation following the individual differences.

تعريف الثقافة الإسلامية وبيان معانيها وموضوعاتها والنظم المتعلقة بها – وظائفها وأهدافها.	.1
مصادر ومقومات الثقافة الإسلامية والأركان والأسس التي تقوم عليها.	.2
خصائص الثقافة الإسلامية.	.3
الإسلام والعلم، والعلاقة بين العلم والإيمان	.4
التحديات التي تواجه الثقافة الإسلامية.	.5
رد الشبهات التي تثار حول الإسلام.	.6
الأخلاق الإسلامية والأداب الشرعية في إطار الثقافة الإسلامية.	.7
النظم الإسلامية.	.8
Computer Skills         21702101         3 (1-4)	

An introduction to computing and the broad field of information technology is given. Topics covered include the basic structure of digital computer system, microcomputer, operating systems, application software, data communication and networks, and the internet. Hands-on learning emphasizes Windows xp, MS-office2000, and the internet.

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Engineering Workshops	20201111	1 (0-3)
Development of basic manual skills	in Mechanical and Electrical w	
measuring devices. Hand filing, weld	ling, metal cutting and forming	. Electrical wiring.
AutoCAD	20204111	2 (0-6)
Introduction to AutoCAD, applicatio construction. Dimensioning, free –ha and projections.	nd sketching, object representa	tion, orthographic drawing
Occupational safety	20506111	2 (2-0)
Role of technicians in economic de and equipment. Industrial safety s Physiological effects of electrical she electric shock. Rules of spare and che	standards. Nature of fire haz ock on human body. First aid a	zards. Sand fire regulation
<b>Communication Skills and</b>	21702111	3 (2-2)
Technical Writing	21/02111	5 (2-2)
needs. For this course, the Englist communication for all classroom situ Engineering Materials		2 (2-0)
Definition of engineering materials. non-metallic materials. Metals, all semiconductors. Mechanical, Magr	Classification of materials and oys and composite materials. netic, Thermal and electrical	their properties. Metallic ar Conductors, insulators ar
Definition of engineering materials. non-metallic materials. Metals, all semiconductors. Mechanical, Magr Industrial applications of different ty	Classification of materials and oys and composite materials. netic, Thermal and electrical pes of materials.	their properties. Metallic ar Conductors, insulators ar characteristics of material
Definition of engineering materials. non-metallic materials. Metals, all semiconductors. Mechanical, Magr Industrial applications of different ty General Mathematics	Classification of materials and oys and composite materials. netic, Thermal and electrical pes of materials. 21301111	their properties. Metallic ar Conductors, insulators ar characteristics of material <b>3 (2-2)</b>
Definition of engineering materials. non-metallic materials. Metals, all semiconductors. Mechanical, Magr Industrial applications of different ty <b>General Mathematics</b> Real numbers coordinate planes, line functions), limits, continuity, limits logarithmic functions. Differentiat differentiation). Application of di polynomials. Applications: Rolls substitution, definite integral, fundar	Classification of materials and oys and composite materials. netic, Thermal and electrical pes of materials. <b>21301111</b> es, distance and circles. Function and continuity of trigonometri ion (techniques of differenti ifferentiation (increase, decreant Theorem and Mean-Value mental theorem of Calculus). A	their properties. Metallic ar Conductors, insulators ar characteristics of material <b>3 (2-2)</b> ons: (operations and graphs of ic functions. Exponential ar ciation, chain rule, implic case, concavity). Graphs of Theorem, Integration (b
Definition of engineering materials. non-metallic materials. Metals, all semiconductors. Mechanical, Magr Industrial applications of different ty	Classification of materials and oys and composite materials. netic, Thermal and electrical pes of materials. <b>21301111</b> es, distance and circles. Function and continuity of trigonometri ion (techniques of differenti ifferentiation (increase, decreant Theorem and Mean-Value mental theorem of Calculus). A	their properties. Metallic an Conductors, insulators an characteristics of material <b>3 (2-2)</b> ons: (operations and graphs of ic functions. Exponential an ciation, chain rule, implic case, concavity). Graphs of Theorem, Integration (b
Definition of engineering materials. non-metallic materials. Metals, all semiconductors. Mechanical, Magr Industrial applications of different ty <b>General Mathematics</b> Real numbers coordinate planes, line functions), limits, continuity, limits logarithmic functions. Differentiat differentiation). Application of di polynomials. Applications: Rolls substitution, definite integral, fundar (area between two curves, volumes)	Classification of materials and oys and composite materials netic, Thermal and electrical pes of materials. 21301111 es, distance and circles. Functic and continuity of trigonometri ion (techniques of different ifferentiation (increase, decree Theorem and Mean-Value mental theorem of Calculus). A 21302111 includes: vectors, motion in copplications of Newton's laws,	their properties. Metallic ar Conductors, insulators ar characteristics of material <b>3 (2-2)</b> ons: (operations and graphs of ic functions. Exponential ar ciation, chain rule, implic case, concavity). Graphs of Theorem, Integration (to pplication of definite integr <b>3 (2-2)</b> one dimension, motion in two circular motion, energy ar
Definition of engineering materials. non-metallic materials. Metals, all- semiconductors. Mechanical, Magr Industrial applications of different ty <b>General Mathematics</b> Real numbers coordinate planes, line functions), limits, continuity, limits logarithmic functions. Differentiat differentiation). Application of di polynomials. Applications: Rolls substitution, definite integral, fundar (area between two curves, volumes) <b>General Physics</b> The physical concepts to be studied dimensions, the laws of motion, ap energy transfer, potential energy, lim	Classification of materials and oys and composite materials netic, Thermal and electrical pes of materials. 21301111 es, distance and circles. Functic and continuity of trigonometri ion (techniques of different ifferentiation (increase, decree Theorem and Mean-Value mental theorem of Calculus). A 21302111 includes: vectors, motion in copplications of Newton's laws,	their properties. Metallic an Conductors, insulators an characteristics of material <b>3 (2-2)</b> ons: (operations and graphs of ic functions. Exponential an ciation, chain rule, implic case, concavity). Graphs of Theorem, Integration (to pplication of definite integra <b>3 (2-2)</b> one dimension, motion in two circular motion, energy an



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Electricity and Electronics	20301111	2 (2-0)			
Concepts and definitions, electrical ci inductance, ohms law and dc circuit C and electrical machines. Basic electro protection.	Calculations. Ac Circuits. Three	e phase circuits, transformers			
Electricity and Electronics Lab.	20301112	1 (0-3)			
DC and AC circuits. Current and volt machines. Single-phase transformers.					
Mechanics	20207121	3 (3-0)			
Basic definitions and concepts. SI analysis. Internal forces. Friction. Mc					
Methods of Measurements	20203121	2 (2-0)			
Basic concepts of automatic and process control Open – loop and closed – loop systems .Errors and system response. System representation. Control system components. Measuring Elements. Examples of Mechanical and process measuring devices introduction to quality control system.					
Methods of Measurements Lab.	20203122	1 (0-3)			
Analyzing open – loop and closed – le	oop control system. Input / outp	out characteristics, errors.			
	20209111	3 (3-0)			
Thermal Engineering					
Concepts and definitions, Properties of thermodynamics, the second law of the	-				
Concepts and definitions, Properties of	nermodynamics, Principles of h				
Concepts and definitions, Properties of thermodynamics, the second law of the	nermodynamics, Principles of h				
Concepts and definitions, Properties of thermodynamics, the second law of the Steady state conduction, Radiation, H	hermodynamics, Principles of h leat exchangers 20209112 he saturation region; Compress	teat transfer <b>1 (0-3)</b> sor cycles and analyses; Hea			

The course is designed to develop the technical sense for the student and enable him to create and analyze the different mechanical parts, pipes and ducts, mechanical and HVAC symbols. Assembly and detailed drawings for technical arrangements. Applications for CAD and Solid



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Works modeling.

Manufacturing Processes	20202113	2 (2-0)
Forming processes used in manufactu	ring. Casting, extrusion, rollin	g, forging, sheet metal
forming and wire and pipe drawing.	Welding systems and welding i	nspection, including gas

and arc welding, welding rods.

Manufacturing Processes	20202114	1 (0-3)
Workshops		

Practicing forming processes and analyzing structure and properties of metals and alloys, providing casting processes, cold rolling, pressing bending, and shearing process. Application of welding techniques. Including safety, shop practicing for different welding methods, inspections of welding defects

#### Machining Technology 1 20202121 2 (2-0)

Principles of metal cutting operations, workpiece marking, Drilling, Lathe Machines (turning), Taper machining. Threading, Sawing, Shapers and surface planning machines, Milling.

<b>Machining Technology 1</b>	20202122	2 (0-6)
Workshops		

Work piece and holes marking, Drilling processes including whole drilling, reaming, tapping and boring. Turning operations using 3-jaw, 4-jaw, chucks. Turning between two centers, and collect chuck turning. Taper and thread cutting. Turret and vertical operations. Sawing operations. Shaping and planning (horizontally and vertically). Vertical and horizontal milling.

Machining Technology 2	20202221	2 (2-0)
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Indexing operation and gear milling, grinding machines and grinding wheels, surface grinding.

External and Internal cylindrical grinding, CNC machines, CAM software.

Machining Technology 2	20202222	2 (0-6)
Workshops	20202222	

Helical, spur and bevel gear cutting. Cam milling. Grinding wheels classification, structure and dressing. Surface grinding operation. Internal and external grinding operation. Using CNC machines, using CAM software.

Design and Manufacturing of	20202231	3 (3-0)
Molds		

Introduction to mold design, metal forming process. Classification of iron alloys used for molds. Working characteristic at a given mass and shape of parts. Detailed design. Molding process and materials, allowances and tolerance. Design of shearing and bending dies. Design of cores, complex shape.



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Hand forging processes. Sheet metal work. Rolling, Bending and Drawing. Metal arc welding, oxy- acetylene welding, brazened, soldering and metal cutting. MIG and TIG welding, Equipment and Operations.

Forging and Welding Technology	20203231	2 (2-0)
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Hand forging processes. Sheet metal work. Rolling, Bending and Drawing. Metal arc welding, oxy- acetylene welding, brazened, soldering and metal cutting. MIG and TIG welding, Equipment and Operations.

Forging and Welding Technology	20203232	1 (0-3)
Workshops		

Vertical and overhead welding positions. Oxy-acetylene welding including joints preparation, wire selection. Electrical arc welding process and applications. Metal inert gas welding.

Metallurgical Heat Treatment	20201271	2 (2-0)

Property change due to heat treatment. Iron-carbon system. Surface hardening. Powder metallurgy, metal surface treatment. Composite materials. Electro plating. Chemical and mechanical treatment of ferrous materials and alloys. Destructive and non-destructive evaluation.

Metallurgical Heat Treatment	20201272	1 (0-3)
Lab.		

Preparation of specimen: Microscopic inspection, Cooling curves and phase diagrams, Corrosion rate measurement. Materials structure analysis. Surface-hardening. Electro plating processes. Iron-carbon system. Heat treatment and tests. Preparation and using of powders and composites.

Training	20202291	3 (280 training hours)

Equivalent to (280 hours) of field training targeted to emphasize the ability of students to apply the theories in the real world of the profession.

Project	20202292	3

An integrated assembly/design practical work related to the major fields of study.



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